



PWS UP TO 4-PLANE ASSY

|            |       |          |                |
|------------|-------|----------|----------------|
| SERIES #00 | PWS / | 1000-147 | MOUNTING BRKT. |
| SERIES #0  | PWS / | 4001-038 | MOUNTING BRKT. |
| SERIES #01 | PWS / | 4001-039 | MOUNTING BRKT. |
| SERIES #02 | PWS / | 4002-409 | MOUNTING BRKT. |

| No. | PART NUMBER | Description                      | QTY |
|-----|-------------|----------------------------------|-----|
| 1   | 4001-317    | MAIN BASE PLATE                  | 1   |
| 2   | 9400-201    | BAND CYLINDER                    | 1   |
| 3   | 4002-492    | FRONT BRACKET NUT BLOCK          | 2   |
| 4   | 4002-488    | FRONT SENSOR BRACKET             | 1   |
| 5   | 9100-044    | SENSOR                           | 3   |
| 6   | 9405-010    | SILENCER                         | 5   |
| 7   | 9402-004    | DUMP VALVE                       | 2   |
| 8   | 4000-7XX    | FEED GRIPPER (SET OF 2)          | 4   |
| 9   | 4001-8XX    | FEED GRIPPER (SET OF 2)          | 2   |
| 10  | 9007-039    | DOWEL (GRIPPERS)                 | 4   |
| 11  | 4000-074    | GRIPPER PIN 3/2 MM               | 2   |
| 12  | 4001-533    | ACCUMULATING GUIDE SHAFTS        | 2   |
| 13  | 9008-014    | ACCUMULATING GUIDE SHIMS         | 32  |
| 14  | 4001-6XX    | ACCUMULATING GUIDE PLATES        | 8   |
| 15  | 4100-048    | COVER SPACER EXTENSION           | 1   |
| 16  | 900M-041    | M6-1 X 20mm SHCS                 | 1   |
| 17  | 9100-013    | MAGNET                           | 4   |
| 18  | 9010-011    | PLASTIC KNOBS                    | 1   |
| 19  | 4100-062    | LEAN COVER                       | 1   |
| 20  | 4002-427    | CUTTER BASE                      | 1   |
| 21  | 9020-500    | GAS SPRING                       | 1   |
| 22  | 4001-4XX    | TRAVELING CUTOFF QUILL           | 1   |
| 23  | 4002-426    | QUILL BODY BLOCK                 | 1   |
| 24  | 4002-428    | GAS COVER                        | 1   |
| 25  | 4002-432    | CUTTER BODY                      | 1   |
| 26  | 4002-079    | CUTTER ARM COVER                 | 1   |
| 27  | 4001-463    | CYLINDER EXTENDER                | 1   |
| 28  | 9400-521    | CUTOFF CYLINDER                  | 1   |
| 29  | 9400-509    | GRIPPER CYLINDER                 | 2   |
| 30  | 4001-2XX    | STATIONARY CUTOFF QUILL          | 1   |
| 31  | 4001-405    | GRIPPER BODY                     | 2   |
| 32  | 4002-455    | FRONT SHAFT SUPPORT              | 1   |
| 33  | 9020-001    | ACCUMULATING SPRING              | 18  |
| 34  | 9402-003    | AIR REGULATOR                    | 1   |
| 35  | 9402-006    | AIR REGULATOR GAGE               | 1   |
| 36  | 4000-057    | TOUCH PANEL ADAPTER              | 1   |
| 37  | 9100-021    | EMERGENCY STOP BUTTON            | 1   |
| 38  | 4000-001    | CONTROL BOX ASSY                 | 1   |
| 39  | 9403-045    | VALVE ASSEMBLY                   | 1   |
| 40  | 4000-096    | PIVOT BRACKET                    | 2   |
| 41  | 9101-036    | GROMMET                          | 1   |
| 42  | 4000-094    | AIR MOUNTING PLATE               | 1   |
| 43  | 4000-093    | UPRIGHT BRACKET                  | 2   |
| 44  | 4000-095    | CONTROL MOUNTING PLATE           | 1   |
| 45  | 9002-018    | 4-40 X 5/16 BHCS                 | 6   |
| 46  | 9311-001    | OLIVE BUSHING                    | 2   |
| 47  | 4003-413    | TRAVELING END PLATE              | 1   |
| 48  | 4002-490    | REAR SENSOR BRACKET              | 1   |
| 49  | 9011-019    | SPHERICAL LOCATOR BUTTON         | 1   |
| 50  | 4002-402    | REAR STOP                        | 1   |
| 51  | 9401-001    | GAS STOP SHOCK                   | 1   |
| 52  | 4000-089    | W/O SENSOR MOUNT BRACKET         | 1   |
| 53  | 4000-088    | W/O SENSOR BACK PLATE            | 1   |
| 54  | 4000-091    | W/O SENSOR ARM & TARGET          | 1   |
| 55  | 4000-090    | W/O SENSOR ARM PIVOT             | 1   |
| 56  | 9002-118    | W/O SENSOR BUTTON HEAD SCREW     | 1   |
| 57  | 9007-024    | DOWEL FOR W/O                    | 2   |
| 58  | 9802-007    | W/O SENSOR NYLON TIP             | 1   |
| 59  | 4002-400    | REAR SHAFT SUPPORT               | 1   |
| 60  | 4100-049    | COVER SPACE EXTENSION (SLOT)     | 1   |
| 61  | 9100-012    | MAGNETIC READ SWITCH             | 1   |
| 62  | 4002-440    | REAR STOP PLATE                  | 1   |
| 63  | 4002-491    | FLOATING CLAMP PLATE             | 1   |
| 64  | 9404-008    | FILTER                           | 1   |
| 65  | 9000-121    | 5/16-18 X 1.25 SHCS              | 2   |
| 66  | 9008-102    | 5/16 HARD WASHER                 | 2   |
| 67  | 9007-052    | 5/16 X 1 DOWEL PIN               | 4   |
| 68  | 4000-067    | SLEEVE NUT (SPRING SUPPORT)      | 2   |
| 69  | 9003-109    | 5/16-18 X 3/8 SET SCREW          | 2   |
| 70  | 9020-035    | LEFT TORSION SPRING (NOT SHOWN)  | 1   |
| 71  | 9020-036    | RIGHT TORSION SPRING (NOT SHOWN) | 1   |
| 72  | 4000-8XX    | FEED GUIDE                       | 1   |

**TAK** ENTERPRISES

TOLERANCE UNLESS OTHERWISE STATED

|          |                |                    |
|----------|----------------|--------------------|
| ± .3     | CAD            | DRAWING / PART NO. |
| ± 0.0003 | FRACT +/- 1/16 | 4002-019E          |
| ± 0.0002 | X              | PART NAME          |
| ± 0.0005 | XX             | SFC #2 12" QQ      |
| ± 0.0005 | XXX            | CUSTOMER           |
| ± 0.0005 | XXXX           | SCALE              |
| ± 0.0005 | DATE 5/16/03   | REV                |
|          | ECN            | CHG BY             |
|          |                | DATE               |