



“Advanced” series Servo System Control Software Operating Screens

SETUP SCREEN

APPLY SETTINGS

FEED LENGTH - in/mm: 0.000

FEED SPEED - in/mm: 0.0

CUT WIDTH - in/mm: 0.000

PART PRESET QTY: 0

BATCH PRESET QTY: 0

SEQ RESET

PARTS RESET

TOTAL RESET

ALARM RESET

JOG REVERSE

MANUAL CUT

JOG FORWARD

MATERIAL

MAIN RUN **SETUP** ADMIN MAINTENANCE ALARMS

RUN SCREEN

PART PRESET: 0

SPEED PPM: 0

BATCH PRESET: 0

RUN ACTUAL

PARTS: 0

TOTAL: 0

BATCH: 0

START

PAUSE

STOP

RESUME

FEED LENGTH COMP - in/mm: 0.000

APPLY SETTINGS

MAIN **RUN** SETUP ADMIN MAINTENANCE ALARMS

ADMIN SCREEN

Maintenance Counter Set: 0

MAINTENANCE COUNTER: 0,000,000,000

LIFE COUNTER: 0,000,000,000

WHEEL DIAMETER - in/mm: 0.0000

APPLY SETTINGS

RESET

RESET

SERVO ENABLE: Off

SERVO MODE: Off

MAIN RUN SETUP **ADMIN** MAINTENANCE ALARMS

Alarm Count

Alarm No	Cnt	Message
1	0	SAFETY DOOR OPEN
2	0	AIR PRESSURE LOW
3	0	WIRE OUT
4	0	CUT NOT HOME
5	0	CUT NOT AWAY
8	0	SNAGGED
9	0	CONTROL POWER OFF
12	0	REMOTE DEVICE ERROR
14	0	AT MAINTENANCE COUNT

ALARM HISTORY

MAIN RUN SETUP ADMIN MAINTENANCE **ALARMS**

MAINTENANCE SCREEN

CUT DWELL TIME - ms: 0

PAUSE MODE TIME - Sec: 0

ACCEL - revs/sec: 0

DECEL - revs/sec: 0

APPLY SETTINGS

AUDIBLE ALARM: SONALERT OFF

MASTER/SLAVE: MASTER

CUT MODE: TIMED

ENGLISH/METRIC: METRIC

PAUSE MODE: POST PAUSE

MAIN RUN SETUP ADMIN **MAINTENANCE** ALARMS