



"SF2" series Servo System Control Software Operating Screens

SETUP PARAMETERS MAT'L POSITION

REMOTE 1 DRIVE WHEELS 00000.000

REMOTE 2 ENCODER POS 00000.000

REMOTE 3 ACCESSORY CUTTER Time 0

REMOTE 4 ACC/DEC Ramp Factor 0

REMOTE 5 OVER RIDE LENGTH COMP. 00.0000

REMOTE 6 HANDWHEEL Increment .001

REMOTE 7 JOG MODE Speed JOG REV JOG FWD

REMOTE 8

ALARM NOTICE: AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA

MAIN VIEW I/O EDIT PGM AUTO RESET ALARMS

SEQ	TYPE	DEV	DISTANCE	IPS	X10 MS
1	0	0	00000.000	000.0	0000
2	0	0	00000.000	000.0	0000
3	0	0	00000.000	000.0	0000
4	0	0	00000.000	000.0	0000
5	0	0	00000.000	000.0	0000
6	0	0	00000.000	000.0	0000
7	0	0	00000.000	000.0	0000
8	0	0	00000.000	000.0	0000
9	0	0	00000.000	000.0	0000
10	0	0	00000.000	000.0	0000
11	0	0	00000.000	000.0	0000
12	0	0	00000.000	000.0	0000
13	0	0	00000.000	000.0	0000
14	0	0	00000.000	000.0	0000
15	0	0	00000.000	000.0	0000
16	0	0	00000.000	000.0	0000
17	0	0	00000.000	000.0	0000
18	0	0	00000.000	000.0	0000
19	0	0	00000.000	000.0	0000
20	0	0	00000.000	000.0	0000
21	0	0	00000.000	000.0	0000
22	0	0	00000.000	000.0	0000
23	0	0	00000.000	000.0	0000
24	0	0	00000.000	000.0	0000
25	0	0	00000.000	000.0	0000

INCH

PART PROGRAM # 0

PART DESCRIPTION 0

SAVE PGM

LOAD PGM

DELETE PGM

EDIT 1-13 EDIT 14-25 EDIT BATCH

MAIN AUTO ALARMS

PART SEQUENCE # 00 AUTO MODE SPEED OVER RIDE

BATCH SEQUENCE # 00 ENCODER POS 00000.000

EST. SPEED FPM: -0.0

PGM # WWWWWW PART DESCRIPTION: WWWWWW

PART PRESET QTY TOTAL PARTS

BATCH PRESET QTY BATCH PARTS BATCHES DONE

ALARM NOTICE: AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA

OPERATION MESSAGE: !!!

STOP START PAUSE RESUME SINGLE

MAIN MTRPGM INCH PROGRAM SETUP ALARMS

LOW AIR PRESURE

LESTOP BUTTON PRESSED

SAFTY COVER OPEN

ESC

SCR UP

ACK

ALM

TEXT SIZE

JUMP INFO

INFO

SCR DN

ALL DRV_FLTS MACHINE WARNINGS

Setup Screen

Drive Wheels

Open Close STATUS OPEN

Horn Enable STATUS OFF

Jog Mode Jog Control

OFF REV FWD

Handwheel F-Keys Manual Cut

OFF OFF Cut

Back Touch here to init. System. Alarm! OFF Reset

VIEW I/O

GENERAL I/O DRIVE 1 I/O DRIVE 2 I/O

BLOCK 1 I/O BLOCK 2 I/O BLOCK 3 I/O BLOCK 4 I/O

MAIN

Login

LOGIN

LOGOUT

LIFE COUNT 0000000000

ENCODER OPTION

ENC WHEEL DIA 0.0000

CUT WHL WIDTH 0.000

DRIVE WHEEL DIAMETER COMP. 0.0000

MAINT. COUNTER 0000000000

COUNTER RESET MAIN VIEW I/O